

Date: Wednesday, 6/6/2007 1:54:47 PM
 User: Kim Johnston

Process Sheet

26

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DUAL DISSABLING KIT MEDIUM BELL
 Job Number : 32793
 Estimate Number : 12327
 P.O. Number :
 This Issue : 6/6/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D412738011
 First Issue : / / Type : MACHINED PARTS Drawing Number : N/A
 Drawing Revision : N/A
 Previous Run : 32611 Material :
 Due Date : 6/30/2007 Qty: 2 Um: Each
 Written By :
 Checked & Approved By : AS 07.06.07
 Comment : Est Rev: B Removed Manufacturing 06-03-06 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-738-011 CHG002

AS 08/03/04

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3368041 Pedal Lock Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pedal Lock Assembly

B 37182 x1

AS 08/03/04

AS 08/03/04

(x2)

4.0 D3393041 Battery Lock Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Battery Lock Assembly

B 37148

AS 08/03/04

(x2)

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS 08/03/04 (x2)

6.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-738-011

Location:

PPP Rev:

Rev A

AS 08/03/04

(x2)

Ensure that keys are attached to D3368-041 and D3393-041

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 1D Date: 09/03/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/6/2007 1:54:48 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 32793

Part Number: D412738011

Job Number:



Seq. #:

Machine Or Operation:

Description :

D3368-041 Key Numbers

D3393-041 Key Numbers

C420A x2

C420A x2

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/03/06 (2)

Job Completion



mi 2008/3/06

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/6/2007 1:54:47 PM
User: Kim Johnston

Process Sheet

26

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DUAL DISSABLING KIT MEDIUM BELL
Job Number : 32793
Estimate Number : 12327
P.O. Number :
This Issue : 6/6/2007 S.O. No. :
Prsht Rev. : NC Drawing Number : N/A
First Issue : / / Project Number : N/A
Previous Run : 32611 Type : MACHINED PARTS Drawing Revision : N/A
Material :
Due Date : 6/30/2007 Qty: 2 Um: Each
Written By :
Checked & Approved By : 07.06.07
Comment : Est Rev.D Removed Manufacturing 06-03-06 JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-738-011 CHG002

07.08.11

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3368041	Pedal Lock Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pedal Lock Assembly

4.0	D3393041	Battery Lock Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Battery Lock Assembly

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-738-011

Location: _____

PPP Rev: _____

Ensure that keys are attached to D3368-041 and D3393-041

REFERENCE ONLY

Date: Wednesday, 05/03/2008 11:03:20 AM
User: Dominique Dube

JOB HISTORY : DETAIL

Job Number	: 32793	Customer	: Dart Helicopters Services
Estimate Number	: 12327	DWG Name	: DUAL DISSABLING KIT MEDIUM BELL
Purchase Order #	:	Part Number	: D412738011
Complete Date	: / / : : AM	DWG Number	: N/A
		Rev.	: N/A

DUE DATE	ORDERED	DELIVERED
30/06/2007	2	0

3.0 D3368041-Pedal Lock Assembly INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
04/03/2008	SAUV02: Sauve, Amy	D3368041	1.000	\$273.40	Lot # 37182 Qty. 1
04/03/2008	SAUV02: Sauve, Amy	D3368041	1.000	\$273.40	* 32806 x1 Lot # 37182 Qty. 1

Subtotal:	QTD:	0	CTD:	2	\$546.80
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4.0 D3393041-Battery Lock Assembly INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
04/03/2008	SAUV02: Sauve, Amy	D3393041	2.000	\$133.77	Lot # 37148 Qty. 2

Subtotal:	QTD:	0	CTD:	2	\$133.77
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		TIME	COST
	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$680.57
	SUB-COMPONENT (SUB-JOB):		\$0.00
Total:			\$680.57

COST PER UNIT: \$680.57

* ONE OF THAT BATCH ONLY SHOWS IN ACCPAC